A CANAL PROPERTY

SUBJECT:

SEAT LIMIT STOPS

MODEL & S/N AFFECTED:

M20J S/N 24-0361 thru 24-0387, 24-0389 thru 24-0394, 24-0396 thru 24-0403, 24-0405 thru 24-0412, 24-0414, 24-0416, 24-0418 thru 24-0422, 24-0424, 24-0425, 24-0427 thru 24-0430, 24-0435, 24-0435, 24-0433

COMPLIANCE:

At next scheduled inspection or earlier at owner's discretion.

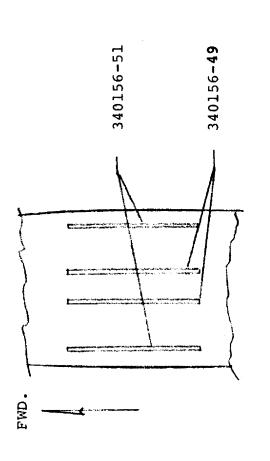
INTRODUCTION:

To prevent the possibility of the pilot and copilot seats coming off the seat rails during adjustment, the following modification should be accomplished:

INSTRUCTIONS:

- a) Remove the four cotter pins from the forward and aft end of the two inboard seat rails (340156-49).
- b) Remove the pilot and copilot seats.
- c) Drill 2 each .156 dia. holes in each outboard seat rail (340156-51) as shown in Figure 20-211-1, paying particular attention to the .25" dimension.

 NOTE: Do not use existing holes as reference.
- d) Replace seats.
- e) Install AN 380-5-3 cotter pins in each newly drilled hole, 4 places.
- f) Fill out log book and return compliance card.



VIEW LOOKING DOWN

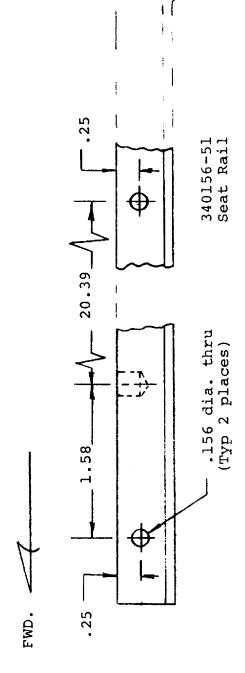


FIGURE 20-211-1